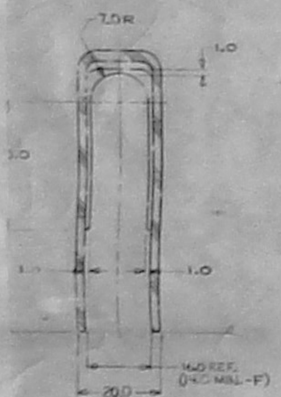
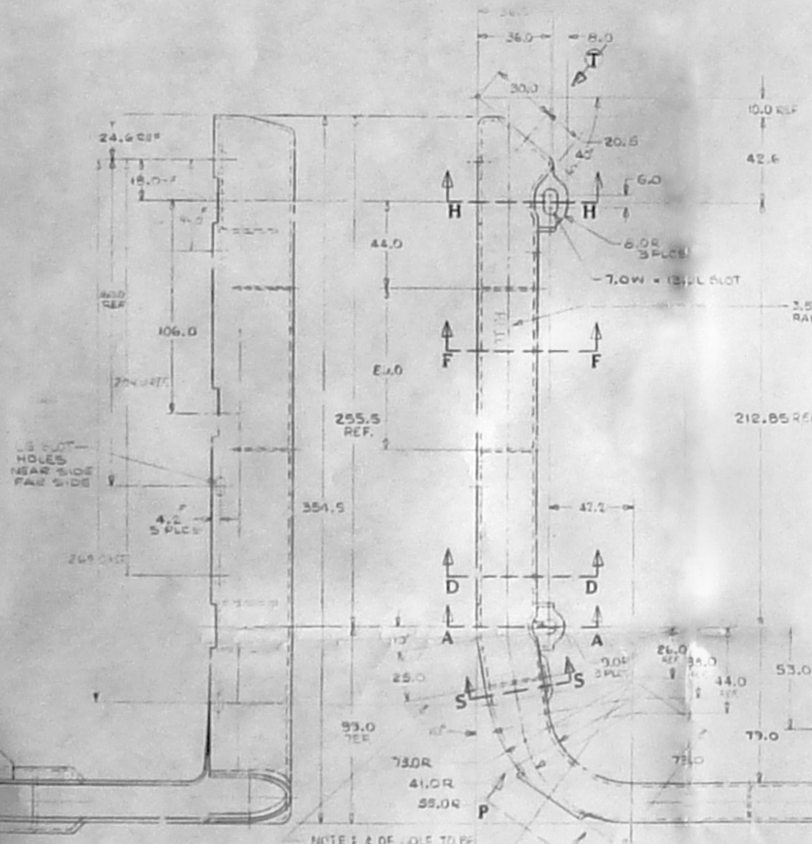
1205 2380

DATE	BY	REVISION RECORD	AUTH	CHK	APP
		ECO 2381			
		ECO			
		ADDED HOLES - 9 PLCS.			
		DELETED HOLE			
		ADDED DIMS (6 PLCS)			
		DELETED DIMS (6 PLCS)			
		REVISED MAT'L WAS			
		ADDED SECTION M-M			
		LAYOUT			
11 AUG	C	LAYOUT ENLARGED			
16 SEP		ADDED NOTE # 11			
		ECO 2381			

2



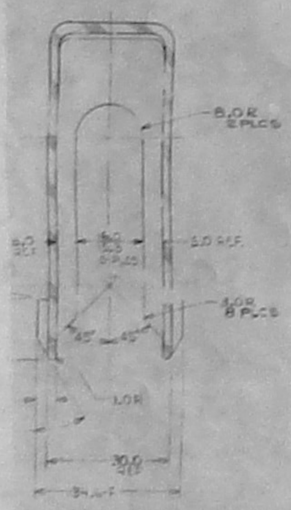
SECTION N-N



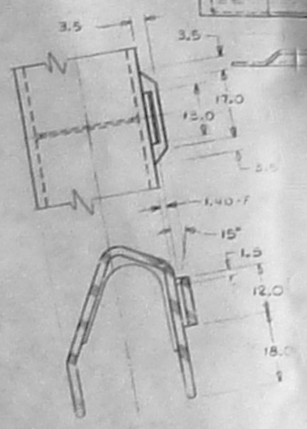
NOTE: ℄ OF HOLE TO BE PARALLEL TO "H" ℄ & OTHER HOLES.

VIEW T (2:1)

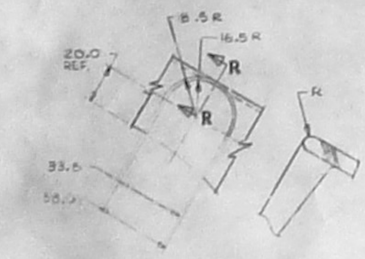
SECTION U-U (4:1)



SECTION L-L (2:1)

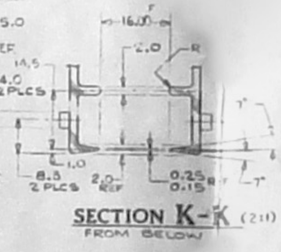


SECTION S-S (2:1)



VIEW P-P (FROM PLAN VIEW)

SECTION R-R (FROM VIEW P-P)



SECTION K-K (2:1) FROM BELOW

NOTES:-
1. PART MUST BE FREE OF LABELS, INSPECTION OR IDENTIFICATION MARKINGS, ETC., UNLESS PRIOR APPROVAL AS TO SIZE & LOCATION IS OBTAINED FROM PACKARD ENGINEERING.
2. ALL WELDS & FILLETS ARE TO BE 2.0 UNLESS OTHERWISE SPECIFIED.
3. ALL CORNERS & FILLETS SHOWN SHARP ARE TO HAVE 0.25 R MAX. UNLESS OTHERWISE SPECIFIED.
4. NO FLASH PERMISSIBLE.
5. THIS PART MATES WITH 12052381.
6. THIS PART EXCEPTS 12052382.
7. 2° DRAFT ON INSIDE & OUTSIDE SURFACES.
8. OUTSIDE SURFACES MARKED WITH #, TO HAVE FINE STIPPLE FINISH #3 PER FISHER BODY SPECIFICATION P-9240, GL-012, OR GL-101.
9. THIS PART IS NOT CONTROLLED FOR AUTOMATIC FIXTURING.
10. DIMENSIONS ARE TO SURFACE OF VIEW SHOWN.
11. PART TO BE SHIPPED WITH PACKAGING FILLER IN AREA SHOWN. MATERIAL MUST REMAIN IN CHANNEL UNTIL IT IS REMOVED FOR HARNESS BUILD.

PART NO. 1205 2380

DIMENSIONS IDENTIFIED WITH "F" ARE CONSIDERED TO BE CRITICAL TO THE PART FUNCTION IN ITS FINAL APPLICATION. PARTS NOT MEETING THESE DIMENSIONS ARE TO BE REJECTED BY RECEIVING PRODUCT INSPECTION UNLESS NOTIFIED OTHERWISE.

DIMENSIONS IDENTIFIED WITH "T" REQUIRE TOOL CORRECTIONS AFFECTING PART PROCESSABILITY AND REPRESENTATIVE PARTS ARE NOT MEETING THESE DIMENSIONS DO NOT PRECLUDE PRODUCT DISCONTINUING UNTIL TOOLING CAN BE CORRECTED, SHALL REMAIN AT DISCRETION OF MANUFACTURING WITH NO IMPACT TO QUALITY OF PRODUCT.

PART NO. 1205 2380

METRIC
DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE SPECIFIED

P.K.C. CODE			
ISSUE NO. 6701	ORIGINAL		
SIZE A - 4810	SHEET 1 OF 1		
DATE 20 AUG 84	DRAWN ULL	BY BILL SCHNELL	
EST. NO.	APPR.	DATE	
REFERENCE NO.	APPR.	DATE	
MATERIAL SPEC.	APPR.	DATE	
	PACKARD ELECTRIC DIV. WARREN, OHIO		
THIRD ANGLE PROJECTION	NAME ENGINE CHANNEL		
	PART NO. 1205 2380	SIZE R	

PACKARD ELECTRIC

A B C D E